



## New Holley Aluminum Carburetor – Tech Bulletin

### Part Number 0-4412SA and 0-4412CA

Identifying Marks and Specs of the New Correct Aluminum 0-4412

#### Main Body

Machining	Same as original Zinc version.	
L6R199B	Cast into Airhorn Flange	(Ref Photo A)
205	Machine engraved on ear of Throttle Gasket Flange	(Ref Photo B)

#### Main Body Specs as an Assembly of the 0-4412

Stamped or Lasered	R4412-14 (0-4412 All exc CT)	(Ref Photo C)
Stamped or Lasered	R4412-15 (0-4412CT)	(Not Yet Released)
IAB	0.078" Press in restriction	
HSB	.028" Press in restriction	
Pump Noz	#28	
Booster	45R146 No Dichromate Coloring otherwise same in Spec as Original 4412.	

#### Metering Block Same Machining as the Original Zinc Metering Block

707	Machine engraved on side of Metering block	(Ref Photo D)
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Spark Tube was moved from Throttle Body(Zinc version) to Metering Block Alum.

Note: on the CT Version there is a spark tube in the Throttle Body and Metering Block.

Idle Feed	.035"	2 places Press in restriction
PVCR	.063-.065	2 places Drilled
Main Jet	22R40-73	2 places
Power Valve	25R591-50	



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Throttle Body Same in Machining Calibration as original Zinc version and on all 4412 versions.

Photo A



Photo B

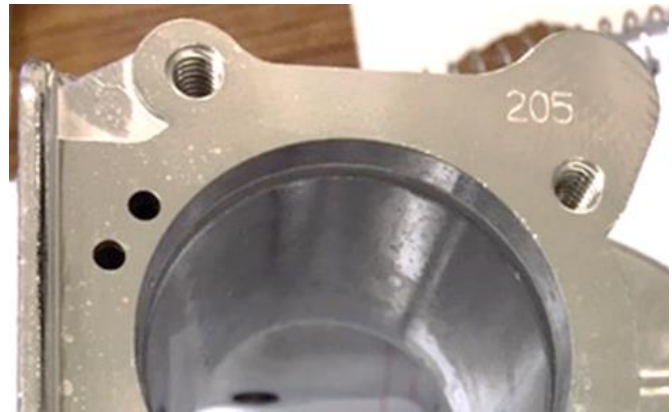


Photo C



Photo D

